

dep 23/12

# Work Order ID 64894

December 22, 2010 11:58:20 AM



## PRELIMINARY ISSUE

Page 1

Item ID: D350-636-047

Accept



Setup Start



Revision ID:

Stop



Item Name: Training Wearplates Installation, LH/RH

Start Date: 12/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/22/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI PENDING

DO NOT SHIP

IIN-D350-636

H

~~PRELIM~~

COFC ONLY!

10-12-23

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-047 CHG001

8/10/12/23



HA for BB 10-12-22

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/12/22 sf

**Work Order ID 64894**

December 22, 2010 11:58:21 AM

Page 2

Item ID: D350-636-047

Accept

Setup Start

Revision ID:

Stop

Item Name: Training Wearplates Installation, LH/RH

Start Date: 12/21/10 Start Qty: 1.00

Cust Item ID:

Required Date: 12/22/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

115

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

120

Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-047

Location:

PPP Rev:

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE 1 AUTH mfRELEASED 12 DATE 10.12.23OK TO SHIP TO CHUCK  
C BRA FOR TEST FIT

10.12.23

# Picklist Print

December 22, 2010 11:58:17 AM

Page 1

Work Order ID: 64894

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 12/21/10

Required Date: 12/22/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4154-041

Manufactured

No

110

Each

0.0000

1

1



Wearplate Assembly

62711

AN3C36A

Purchased

No

110

Each

140.0000

4

4



BOLT

10/12/22 sl

Location

Loc Qty

Loc Code

ST353

140

109771

6

116050

50

116239

14

116381

70

4

AN3C37A

Purchased

No

110

Each

54.0000

1

1



BOLT

10/12/22 sl

Location

Loc Qty

Loc Code

ST353

34

114801

1

115908

33

ST354

20

116381

20

AN3C42A

Purchased

No

110

Each

98.0000

1

1



BOLT

10/12/22 sl

Location

Loc Qty

Loc Code

ST354

98

106176

98

1

# Picklist Print

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Page 2

Work Order ID: 64894

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 12/21/10

Required Date: 12/22/10

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0363R

Purchased

No

110

Each

5,586.000

10

10



Washer

Location

Loc Qty

Loc Code

ST297

5586

113524

46

113644

40

113889

500

114742

5000

10/12/22

MS21043-3

Purchased

No

110

Each

1,788.000

5

5



Nut

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

1712

112314

1712

10/12/22

D3873-1

Manufactured

No

110

Each

181.0000

8

8



Bushing

Location

Loc Qty

Loc Code

ST092

170

62197

40

63314

30

64760

100

ST093

11

57615

11

10/12/22

December 22, 2010 11:58:18 AM

Shop Packet Print

Page 2

# Picklist Print

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Page 3

Work Order ID: 64894

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 12/21/10

Required Date: 12/22/10

Start Qty: 1.00

Required Qty: 1.00

S D4171-1

Manufactured No

110

Each

12.0000

1



Bushing



10/12/22 SP

S D4170-1

Manufactured No

110

Each

27.0000

4



Bushing



10/12/22 SP 36 3398 19/11/23

D4170-3 P

10.12.23

## Location

ST135

## Loc Qty

12

## Loc Code

62710

12

## Location

LG

## Loc Qty

27

## Loc Code

62669

1

63322

26

S AN3C34A

Purchased No

110

Each

81.0000

1



BOLT



10/12/22 SP

## Location

ST353

## Loc Qty

81

## Loc Code

115767

11

116003

20

116075

50

## 8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

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Date: 10.10.25

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT <sup>1</sup>
91B	1	1	1	1	1	AN3C37A	BOLT <sup>2</sup>
91C	1	1	1	1	1	AN3C42A	BOLT <sup>3</sup>
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) <sup>3</sup>
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING <sup>3</sup>
*95	1	1	1	1	1	D4171-1	BUSHING <sup>4</sup>
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

\* PART OF D4168-041/-042/-043/-044

\*\* TO BE SUPPLIED BY CUSTOMER

\*\*\* ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

<sup>1</sup> QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS<sup>2</sup> HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS<sup>3</sup> HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS<sup>4</sup> HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS**PRELIMINARY ISSUE**

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